IMPAX® TIME SAVER SYSTEMS

IMPAX TSS 3.41 Unit Comparisons

Line Item on Pricing Worksheet Product	A TSS-3	B TSS-4	C TSS-6	D TSS-8
FEATURES				
UPTIME & DOWNTIME MINUTES Shifts + Totals	X*	D,W,M,Y	D,W,M,Y	D,W,M,Y
RESPONSE TIME TO DOWNTIME EVENTS	X*	D,W,M,Y	D,W,M,Y	D,W,M,Y
DOWNTIME REASONS - USER DEFINED	8	32	64	64
EVENTS & MINUTES FOR EACH DT REASON	X*	D,W,M,Y	D,W,M,Y	D,W,M,Y
DOWNTIME LOG RECORDS D,ST,ET,RT,TT,R	X*	32	32	32
OEE SUITE & OTHER EFFICIENCIES	X*	X	X	X
ORDER COUNTER	X	X	X	X
PRODUCTION COUNTS SHIFTS+TOTALS	D	D,W,M,Y	D,W,M,Y	D,W,M,Y
SCRAP - ENTRY & COUNTS	NA	X	X	X
TOOL COUNTERS	NA	9	9	9
MAINTENANCE COUNTERS	NA	9	9	9
TWO-WAY MESSAGING	NA	X	X	X
JOB-**P**ART-**O**PERATOR NUMBERS	NA	X	X	X
J-P-O CURRENT & PRIOR SESSION DATA	NA	3	3	3
PENDING PART NUMBERS	NA	4	4	4

NA = NOT AVAILABLE   X, #, D, W, M, Y = VIEWABLE AT TSS UNIT AND VIA TSS-NET   X* = VIEWABLE ONLY VIA TSS-NET

 A SESSION IS CREATED WHENEVER A JOB, PART, OPERATOR, IDEAL RPM, IDEAL PPM NUMBER CHANGES. UPTIME/DOWNTIME – DOWNTIME REASONS AND MINUTES – PRODUCTON COUNTS AND CYCLES – EFFICIENCY DATA IS KEPT FOR EACH SESSION.

NOTE: ANY TSS UNIT'S DATA CAN BE VIEWED IN REALTIME VIA TSS-NET SOFTWARE, AND EVERY TSS UNIT'S DATA IS TRANSFERRED TO A COMPUTER OR FILE SERVER AT LEAST ONCE PER DAY FOR FURTHER ANALYSIS AND REPORTING.